



replacement parts industries, inc.

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ATS636 POWER SWITCH REPLACEMENT ASSEMBLY INSTALLATION INSTRUCTIONS

PARTS CHECK LIST

- | | |
|---------------------|---------------------|
| (1) Knurled Jam Nut | 1) Double "D" Plate |
| (1) ON/OFF Marker | (1) Power Switch |
| (1) Top Plate | (2) Lead Wires |

- 1) Unplug the AC power from the unit.
- 2) Remove cover.
- 3) Disconnect, remove and discard the white, red and black wire leads from the terminal block and fuse terminal .
- 4) Remove old power switch by pushing upward from underneath while rocking switch.

Steps #5-8, see illustration to the left.

- 5) Install top plate into square hole on switch mounting plate.
- 6) Place double "D" plate over threaded shaft of the new power switch.
- 7) From underneath the switch mounting plate, push the new power switch and the double "D" plate through the top plate.
- 8) With the ON/OFF side showing, place the ON/OFF marker and knurled jam nut on the threaded shaft of new power switch and tighten down.
- 9) Connect the new black lead wire from the new power switch to terminal block. Connect the new red lead wire from the new power switch to the fuse terminal. (**NOTE:** The white lead wire is no longer used.)
- 10) Turn new power switch OFF. Plug in AC power switch and check for proper switch operation. (**CAUTION:** Avoid touching any metal parts of the processor while checking for proper switch operation.)
- 11) Replace cover and again check for proper switch operation.

