

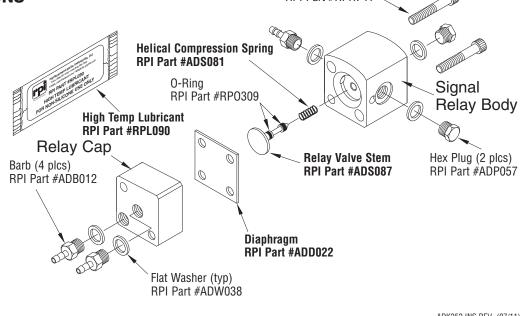
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ADK252

WATER COOLANT RELAY KIT INSTALLATION INSTRUCTIONS

- 1. Turn off the master switch and bleed the system of any trapped air.
- 2. Remove the Water Coolant Relay from the delivery unit.
- 3. Completely disassemble the Water Coolant Relay Valve.
- 4. Inspect all parts and replace parts included in kit as per diagram. (Parts included in Kit are shown in bold.)
- Be sure to clean and lubricate the piston and o-rings, using High Temp Lubricant (RPI Part #RPL090) included in kit, prior to reassembly.
- 6. Refer to the diagram to make sure all parts are properly located.
- 7. Reinstall Water Coolant Relay and check function.



Socket Head Cap Screw

RPI Part #RPH741

ADK252 INS REV- (07/11)